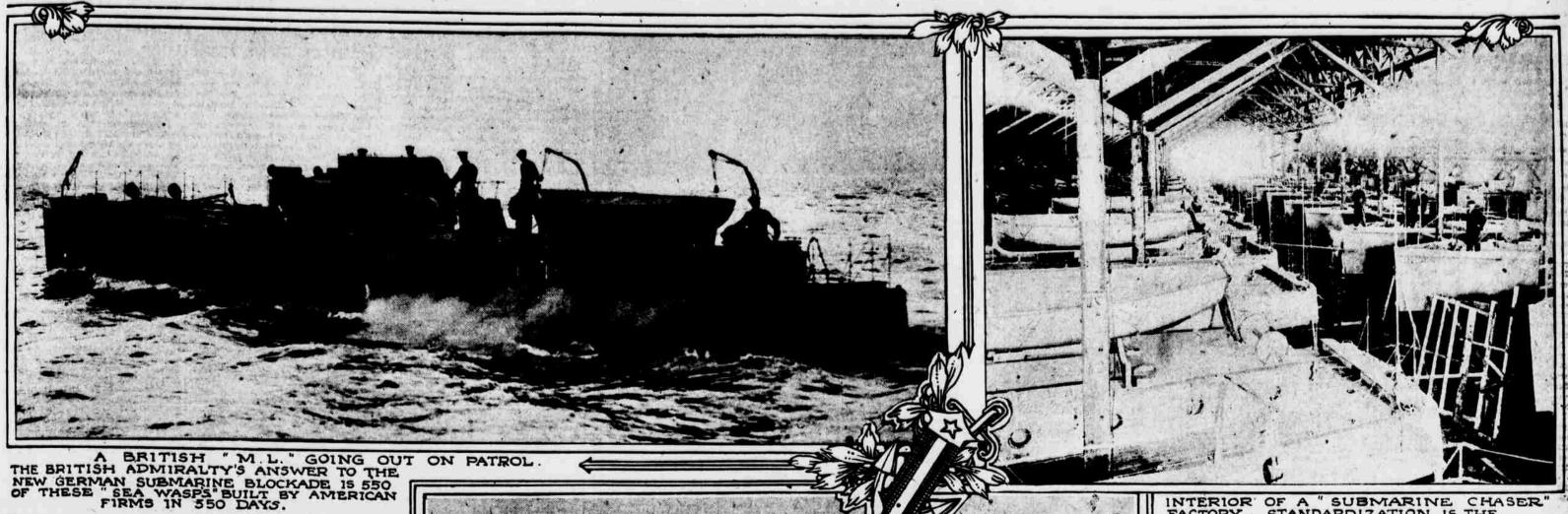
YANKEE CUNNING SHOWED ENGLAND WAY TO FIGHT U-BOATS



Hundreds of Submarine Chasers of American Design Turned Out at the Rate of One a Day

America, to Uncle Sam's inventive and agination. constructive genius.

is known to have at least 550 of these newest of naval weapons.

never before been equalled by so small stand still. day for the sight of an undersea raider and elsewhere. that England's vast merchant fleet | These boats are essentially Amerimay do commerce with America un- can. Evolved from successful pleasure

to his Majesty's grand fleet, have experimentation.

checked off more than their chare. of these tiny boats patrolled the ragng waters ceaselessly for forty-eight hours, encountering mountainous seas and winds that blew hurricanes, yet SOCIET both put safely back to port, unsuccessful in their quest, in good shape a plank was started. Not a stay n their bilge holds. And during that more seaworthy craft found their way

and destroying submarines is their ex- minzz. emely light draught. A torpedo fired ourse is to enable the explosive mystic murmurings these days.

war torpedo loaded with 500 pounds of extremely irritable gun cotton. have no fear of torpedoes, but may apmarine and deliver the contents of that, doesn't one, as soon as one learns of deadly suns into its very solutions.

By H. THOMPSON RICH. | can see her battle eye. All you have | NGLAND has found a way to At the rate of twenty shots per min-combat the German U-boat ute from a 3 inch gun the rest is a

The Central Powers have staked For some time insistent rumors of a limited submarine activity, regardless strange new addition to Britain's navy of life, law or humanity. They have have been heard, rumors of a type of taken a gambler's chance. The Gerbest so small yet so deadly to subsea man Chancellor said as much in the Reichstag. They have staked everyraiders that the Kaiser's latest campaign of frightfulness was doomed to the first eighteen days of their desperfailure from the start. These rumors ate effort have cost allied and neutral

thoroughness, their efficiency was at Picture a long low craft, 80 feet fault. They spared no pains to gain success. But they have failed because other nations have used their brains. 1214 feet and a speed of 19 knots per Had England stood still and trusted to hour, with a draught of only 416 feet Providence and the Fleet Germany and a displacement of but 30 tone, yet might well have won her last, most with sea keeping qualities that have frightful throw. But England did not

Even so long ago as a year before a craft. Picture a mosquito fleet of the sinking of the Lusitania she had these "sea wasps," hundreds of them. already taken a step against just such keeping up their vigil day and night, an eventuality. The step I refer to is in search of a Teuton submarine's be- her placing of an order for fifty of these traying conning tower and periscope, submarine chasers with an American Picture the crew, ten men to a boat, firm, the Submarine Boat Corporation seeking hour after hour and day after of Providence, R. I.: Bayonne, N. J.,

sampered, that the citizens of the boat models known for their speed British Isles may know no pang of and seaworthiness the world over, on Bethmann-Hollweg would bring even exceeded the wildest hopes of the motoar boat enthusiast. I say Each of these little vessels mounts a motor boat, for they are motor boats inch rapid fire gun forward, a gun They burn gasolene, not oil, as do rate of twenty a minute. And it only one of them houses a power plant detakes a single straight aimed missile livering 500 horse-power. This power to send one of Kaiser Wilhelm's sea plant consists of two very efficient

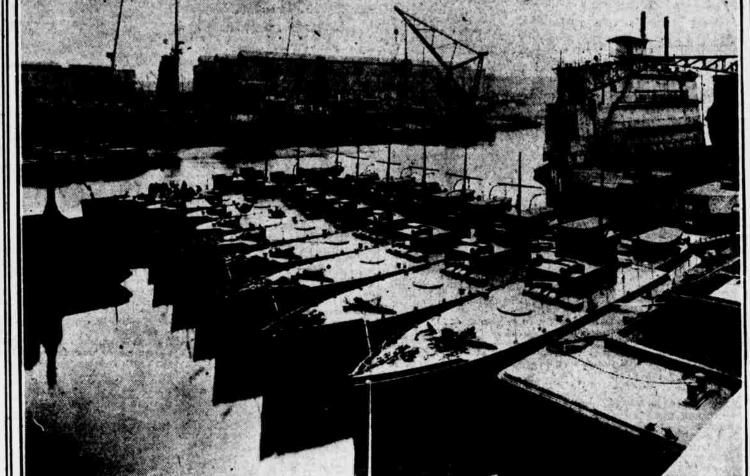
menace and she owes it to matter that need not require much im-

everything on a single throw-unhave at last been confirmed. England shipping nearly one hundred ships. with a tonnage of nearly 200,000 tons.

They have failed, not because their

that hurls twelve pound shells at the their enemies, the submarines. Each nineteen knots was slow speed. They still waters of some river or bay. sachshurds whining to the bottom. gasolene engines of 250 horse-power of American racing boats. But the honor.

It and send it out to fight submarines? | mmediately accepted; whereupon the | Then there was the problem of | Since the beginning of the war Eng. | cach. | These engines represent the | English engineers quickly explained. | The idea of the submarine chaser | Thus was a revolutionary adaption deand has accounted for between 250 very highest type of motor boat en-and 300 hostile submarines, and these gines in the world. They are the re-boats backed them up. Greater speed vice-president of the Elco Company of shortly after this an English en-boats were to be delivered within one these boats—but bronze—bronze for submarine chasers, the latest addition suit of years of patient and exacting could only be given at a sacrifice of Bayonne, N. J., a branch of the Sub- gineer visiting this country in the in- year and were to test out a minimum rudders and staples.



SUBMARINE CHASERS" READY FOR SHIPMENT

gun power and seaworthiness.

powerful?" They seemed to think that | form their wonderful feats only on the | of 1915 the idea entered his head; | The result was that the Elco Company wanted thirty, forty, fifty miles per The British knew what they wanted, to the successful pleasure type, give it submarine chasers.

marine Boat Corporation. I called on terests of his Government asked Mr. of 19 knots each.

Mr. Sutphen the other day. He told Sutphen if he could build such boats in Hundreds of problems presented United States the requisite metal, Boats of this type can be made to Mr. Sutphen the other day. He told Sutphen if he could build such boats in The sea keeping qualities of these these 550 chasers against Germany's run at amazing speed. But such boats me that he had been designing motor large numbers. They talked the matlittle giants cannot be overestimated. droves of submarines some people said: are more shells—tin cans with a boats chiefly of the pleasure type for ter over with Irwin Chase, a naval to come from? Where were the boats obtained.

Why not design a motor boat similar began preparing estimates for fifty

hour. They had been reading in the So did America. And they got it, a reasonable speed, make it thoroughly. The estimates were completed, subnewspapers about the wonderful speed Britain the boats and America the seaworthy, mount a substantial gur on mitted to the British Government and hard oak.

INTERIOR OF A "SUBMARINE CHASER" FACTORY. STANDARDIZATION IS THE SECRET OF THIS MANUFACTURING FEAT

Factory Methods Used to Build a Fleet of Swift Motor Boats-Lesson for Uncle Sam

fulfil the contract in time?

This is the way they went about it. They built a single boat according to distinct gangs were employed. plans. Then they took this boat as a model and proceeded to turn out fifty counterparts of each one of its parts. This single boat contained 500,000 feet long. A steamer could accommoseparate and distinct pieces. Think of date only four at a time. So you can the proposition of turning out 25,000,- see that the problem was no slight one. one proposition of the interest of the proposition of a force of laborers, the gathering together of great quantities of timber. the assembling of hundreds of carloads of material.

The first thing they did was to erect a plant up on the shore of Levis, Canada, opposite Quebec. There they blasted a foundation in the solid rock and erected a factory, covering thirty They then proceeded to mobilize 12,000 workmen, mostly French Canadians, with a few American laborers interspersed to add ginger to the work. Then they began looking about the British Government Germany for material. The problems that prevery trying.

4,000,000 feet of the best quality fine.

be obtained? Would it be possible to ting together the raw material. When once the material had been gathered But Mr. Sutphen and Mr. Chase did together even greater problems prenot worry. They had taken all these sented themselves problems of spematters and a whole lot more into con-sideration when they submitted their sections or gangs of men were formed estimates and they had reduced the to lay decks, others to hammer down whole problem to one word—stand-ardization. interior planking, others to put to-gether the engines, to adjust the brass fittings, &c. In all fifty specialized,

Perhaps the greatest problem was that of getting these boats safely to England. Remember they were eighty exacting individual trial.

Yet in spite of all difficulties the boats were delivered safe and sound to the English Government in eight months, or four months before the allotted time limit of one year expired. Moreover every single one of them exceeded nineteen knots in speed. These boats cost the British Governmen \$40,000 apiece, the contract representing in all \$2,000,000. But here is the point: Before any

But here is the point.
of these boats had been delivered to sent the Lusitania to the bottom and sented themselves at this point were revealed conclusively to the world her ery trying.
For instance, from \$.000,000 to 10.-600,000 feet of oak timber was required to play in the months to come. She fer hull construction. It had been sensed the value of the submarine decided to build the boats of wood inness.) The Elco company got experts builders of fifty "sea wasps" she had and set them to searching for this never even seen, and placed her order lumber. They found that there was for 500 more of precisely the same an enormous quantity of oak to be had craft, to be delivered by the fall of provided one knew where to go for it. 1916. This represented a contract of The builders of the first fifty ac-

Then there was the problem of realizing full well that they stood face to face with a proposition altogether been built. But to turn out 500 in less than seven months meant that they must be manufactured, not built. It meant absolute, 100 per cent, standardization. Already trained by the fifty boats

> about erecting new factories, mobilizing new armies of men and gathering together new trainloads and boatloads of material. I will not go further into the details of this achievement. The result sums it all up as no words could They turned out these additional 500 boats at the rate of three boats a day and fulfilled the contract with time to spare, making the total time for the entire 550 just 550 days. This terrific speed was the result of knowing just exactly what was needed, knowing just exactly where it was needed and knowing just exactly how to put it there with the utmost rapid-

> ty-in other words, standardization. Mr. Sutphen, who designed and built these 550 boats in 550 days, was in Washington last week and had a long conference with the Navy Department in regard to submarine chasers, which the Government contemplates building

the solution of the state of th in large numbers for our protection. The general opinion among motor heard many women testify with tears ditions under which submarine chasers in their eyes to the number of times such charming melodies as The Road the Eleo type of boat is the best type must work is that actual experience in to Mandalay and Tve Been Working on the Railroad have been done on the Railroad have been done than the North Sea. It is the

which they were intended inary to the great constructive work ment Mr. Sutphen has supplied it with

"Under the circumstances don't you A boat is expected to remain at sea ten scene the Professor was compelled to think it wiser to refrain from publicays at a time and accommodations

they had just completed, they set FORMED TO STUDY

the meeting to-night?"

same storm larger and supposedly lowered here]. Mumble - mumble - and there, to put it as beautifully as Ragan plucking at one's elbow. o the slimy ooze and sticky chalk of mum - on the carpet - umble - mum one may, and peep in. One may not A feature of these boats that makes I said-bzz-um-bzz [almost inaudible] of the things that lie beyond. them specially adapted to seeking out now] mmm-zzz-shocking language-

Go to the Sign of the Cerise Teapot. from a submarine, or, for that matter, visit the Little Box Up the Alley, is not apt. Mr. Ragan, to be a Peter meetings. How can you tell? from a battleship or a torpedo boat de- hie to the Gilded Lily. In any one of troyer, generally travels from 16 to those bunks and brays of bonnie is feet below the surface. This of Greenwich you can hear some such

Red lips forsake their Yeabo cigathe warship, its prey, as battleships rettes to press against coral ears hung have heavy armor extending 10 feet with bobbed and revolutionary hair, below the surface. Therefore this submarine chaser, drawing only 4% feet green and orange basement to another of water, is immune from the danger purple, yellow and pink cellar, their owners aflutter with great tidings. True, a torpedo may be regulated to From Fourteenth street to Sheridan wim at any distance below the sur-square, from Waverley place to face; but when the distance is less Patchin forsaken palettes stare pais apt to jump out of thetically up at blank canvases. There water and become unmanageable, is something new under the Greenwich since it travels at a high speed. Tor- Village sun and only the women are

he surface have been known to turn | The women and one or two of those completely around and boomerang select masculine souls that have that, back to the vessel that discharged oh, so rare sympathy common enough but all too seldem found among the coarse, money grabbing barbarians (Greenwich Village pleasantry meanthe most coldblooded German U-boat ing American men). And of course

heir deadly guns into its very entrails. what all this furore is about? It would The only fear these little motor really never do, would it, to let a marremely improbable; because a subis known as The Disgruntled Wives well nigh vindictive, "cooking sumpln" any one been seen who had been at surface has to be completely out of the and holds regular semi-monthly meetup—that's what I say." or action; and in 99 cases out of 190 so far from the Arch? So that it's the would be submerged. All you rather plain, isn't it, that if the reader would be submerged. All you rather plain, isn't it, that if the reader would be a tall, tapering is a married man with one drop of won't get my old woman to none of heard of it, say Mrs. Paul just for down estimates as to weekly averages. tube (her periscope) and a miniature, sympathy in his veins he will instantly opling wake. This manifestation of throw away this article and let it lie

"'Lo, Sofe! Coming to movement; one means that one is open long enough. forced to pick up what one may in the close it on the sight of stricken man- craven form. highways and byways and mews and hood.

> upon Aloysius J. Ragan, high priest, and suppose your wife read about this as it were, in the temple of Vesta, society. The Disgruntled Wives, she knows all about them? Very interesting movement. One in line with the way," said the Professor, "that this just why singing should be included Bell about him, is janitor of the apart-pose, just for instance, my Norah ment where The Distructed Wives should chance to read about it have their meetings, and he is nothing

Mr. Ragan had heard of The Disgruntled Wives, but he preferred, for reasons of his own, to say nothing about them whatever.

"To be sure they have meetings, young feller," continues Mr. Ragan. "and what is it, then, to you? Per-But Mr. Ragan, eventually led from the subtleties of satire to the more

commonplace paths of direct discourse, develops a kindlier side to his nature. Drawing his interviewer close to him "What is it, do you think, they do at them there meetings?" Mr. Ragan, it seems, is not asking a

ever, without many cautious glances

at length when assured that the hall just a trifle studied. is a desert. "Laughs and hollers. That's what they do. Do you know what I think they're up to? Cooking something at those meetings. Couldn't emotional outburst as religious. But heart." sumpin' up," here Mr. Ragan, indigna- say what, exactly, but Paul understood where were we." Hmm. Yes, anec- At the recollection of this distressing

silence, which he breaks with startling handle in print, wasn't it? won't. I'd just like to see them get

the paper about this here business. Professor So, for example, one opens a door Might get married yourself some day

The next door opens on the studio though really, young man, they're the of one who, as they say in the books most intelligent women I've ever come that tell you all about the inside work- into contact with. ings of the diplomats, shall, "for the hands wherever the sacred fires of art having said the very last thing that were being tended. With unabashed can be said about any topic. And feet he wandered about the altar steps. received as peer by the elect.

But Paul to-day is Alcibiades for the 'Village. He has profuned the where they have a time clock and gets down at 9 o'clock! So now it is only the chance whisper of a friend who. despite himself, still cherishes for Paul a bir of the old sentiment that comes to Paul's exiled cars.

But Paul had heard of the Disup the hall and an even closer juxta- gruntied Wives. Did any one know

"Laughs and hollers. Paul had heard, though indirectly, mind you, that they were planning less of course you regard any deep, know every horrid word of it by that I have been anxious to arrive at that all the 550 motor boats are in sertion flashing from his eye, becomes that something was in the wind. Had dotes.

[voice still lower] b zz-mble-bzz-and always go through to the full wonder mighty careful about what I printed in to those lost in the wilderness—the tion of the anecdote, that I am afraid

best thought on feminism. "I'm speaking to them every now and then. Give them a few pointers.

"Brilliant almost, though great purposes of this narrative," be called talkers, great talkers. Talk about ble, The second subhead was discussed Paul. It was not so long ago that everything, positively everything, with Paul was greeted with welcoming the wisest air of knowing all about it.

> that. Reallygazed meditatively out of his study again in the course of the discussion,

Quite scientific. Take anecdotes, for called in. example.

Mr. Ragan now lapses into moody ch? Hmm. Pretty delicate subject to there made her contribution. They continued tilence, which he breaks with startling handle in print, wasn't it?

any of the meetings? Wouldn't talk, an anecdotal creature. Every woman the moisture from his pince-nez he present? It might upset things. My men, with all necessary equipment. h? Hmm. Pretty delicate subject to there made her contribution. They andle in print, wasn't it?

Now suppose some woman who hadn't The statistician was busy putting Views. His Views on Art for in- Disgruntled Wives. It's absurd of one can ascertain for a certainty; but

bing barbarian to get hold of this new. It is evident that this door has been | wouldn't it?" said Paul as the door) slender one at that, something about, templating a canvas that no one in One hastens to was sadly but firmly closed upon his a fight with another boy, in which this the world could possibly understand woman's husband was victor. But was intolerable, she said. But that of Mr. Ragan, Paul, the innate caution the speaker was so vehement. fre- course is a more or less localized ail-"Uh, huh. Got my topic, too [voice]

"Uh, huh. Got my topic, too [voice]

"Uh, huh. Got my topic, too [voice]

"One may only open doors here and there, to put it as beautifully as courts. One may only open doors here and there, to put it as beautifully as courts. One may only open doors here and there, to put it as beautifully as courts. One may not "If I was you, young feller, I'd be And then, like the sight of an orchard laughed aloud at each and every repett or all ideas."

> anecdote heading held over for two among the many indictments. Surely meetings because all the members I thought, singing is inoffensive were anxious to participate. whole afternoon was given up to anec- spirits in any one, male or female. dotes of his boyhood and the following But now I think I have it. meeting to anecdotes of his college

the amazing weekly total must be in

many of the anecdotes followed simifar lines. The manner in which the when I say everything, I mean just husband in question prepared a crib that got him successfully through his The Professor coughed here and Latin examination came up again and window for a moment before he went as did the anecdote of the party at 'The Widow's' or 'Morey's' or what "They have topics, you know, ever the particular tayern happened They've divided up all their—shall we to be called at which good old Jack call them grievances?—it's a weak Hobson got so awfully full and broke word-into headings and subheadings, all the windows so that the cops were "One woman in the back of the

"They had a most spirited meeting room broke down while the speaker

"Well, they discussed the male as pause for a moment, but after wiping lishing anything about this at the are provided for a crew

"Singing' is another subject that they have covered quite thoroughly "The Disgruntled Wives," said the fluenced by an unscientific impulse to beginning, most appropriately, I might One enough, a sign of good health and high

> with fully as much vigor and spirit as in their eyes to the number of times to death before their very ears, so stanchness of these vessels that makes to speak, by husbands with a tendency them so effective for the service for "Of course all this is just prelim-

that The Disgruntled Wives will take full details of the plans and specificaup later on. It is diagnosis now, with tions for the 80 foot submarine chasers to attempt at present to effect a which he designed for the British Adcare. We must have our tabulated miralty. It is understood that the Disputer first. We must discover the partment intends immediately to preprincipal causes for disgruntlement pare plans and specifications for the before we can hope to wipe them out, type of submarine chaser which would position to the eager ear of the interwhat they did? Faul asked this with on this topic. More or less on the was narrating this anecdote with the an air of indifference that to one fresh lines of an old fashioned experience statement that her husband had told it will be most interesting. I can Navy Department will use Mr. Sut-"They laughs," exclaims Mr. Ragan from the anxious Mr. Ragan seemed meeting, though I wouldn't wish to this at least once a week for the ten promise you that It is the psycholog-phen's plans and specifications as . be understood as implying that there years of their mairied life and was ical aspect of the thing that engages basis in developing the new type-

example of course, no reason why she One woman there who dines out a wholly devoid of interest. One speaker she might want to attend, any of their Allied shipping refuses to worry. Engshould have any interest in such do- great deal gave her estimate as twen- struck a popular note when she said meetings. But there's always a pos- land is in no fear of starvation. She where some struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings, but just suppose that she might go, not as an alone and there follows an interval of great deal gave her estimate as twenty-struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings, but just suppose that she might go, not as an lone and there follows an interval of great deal gave her estimate as twenty-struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings. But there's always a posting struck a popular note when she said meetings are the struck a popular note when she said meetings are the struck a popular note when she said meetings are the struck a popular note when she said meetings are the struck a popular note when she said meetings are the struck a popular note when she said meetings are the struck a popular note when she said meetings are the struck as the struck a popular note when she said meetings are the struck as th